

2022 CHEVROLET CORVETTE SERVICE MANUAL

- **SEARCH**

1. **Safety and Security**
2. **Supplemental Restraints**
3. **Repair Instructions**
- 4.

Front Seat Belt Retractor Replacement (Coupe)

Warning:

Refer to SIR Warning.

Warning:

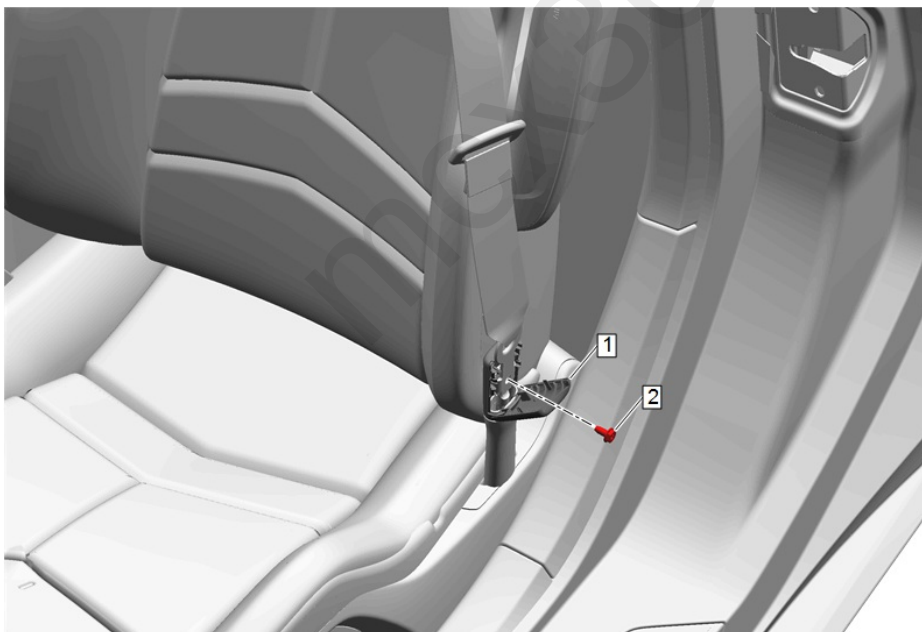
Refer to SIR Inflator Module Handling and Storage Warning.

Warning:

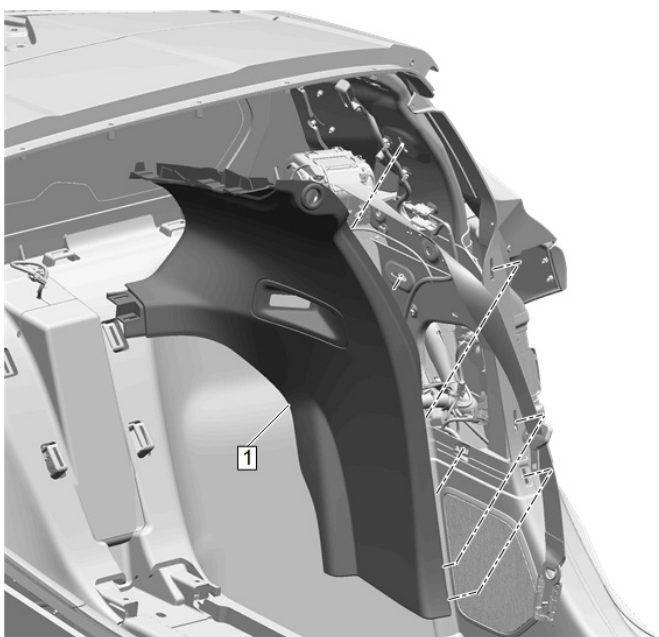
In order to prevent accidental deployment and the risk of personal injury, do not dispose of an undeployed inflatable restraint seat belt pretensioner as normal shop waste. Undeployed seat belt pretensioners contain substances that could cause severe illness or personal injury if their sealed containers are damaged during disposal. Use the following deployment procedures to safely dispose of an undeployed seat belt pretensioner. Failure to observe the following disposal methods may be a violation of appropriate country, regional or local laws.

Removal Procedure

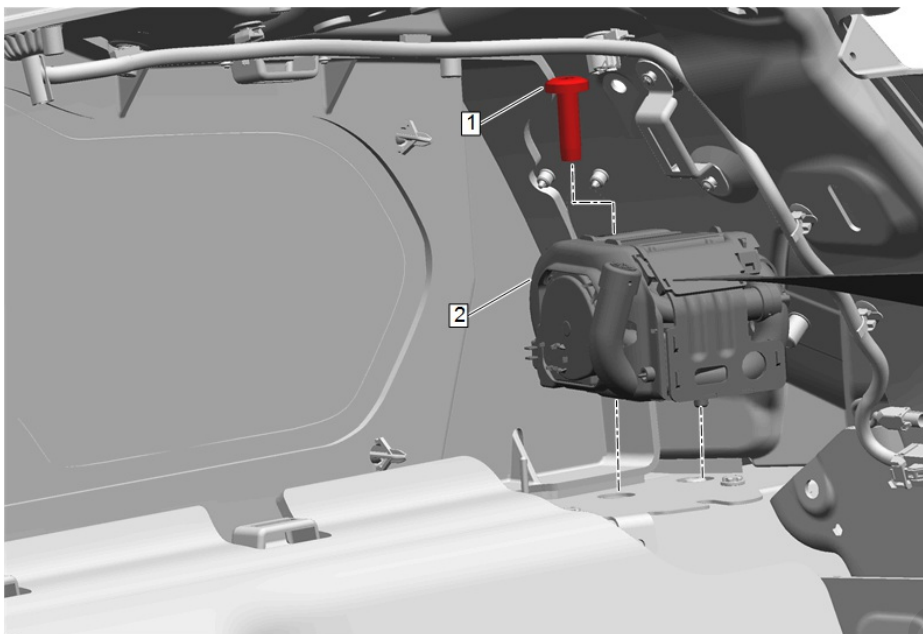
1. Disable the SIR system. SIR Disabling and Enabling



2.
[Click here for full size](#)
3. Open the front seat belt anchor plate tensioner cover (1>) to remove front seat belt anchor plate tensioner bolt (2>).

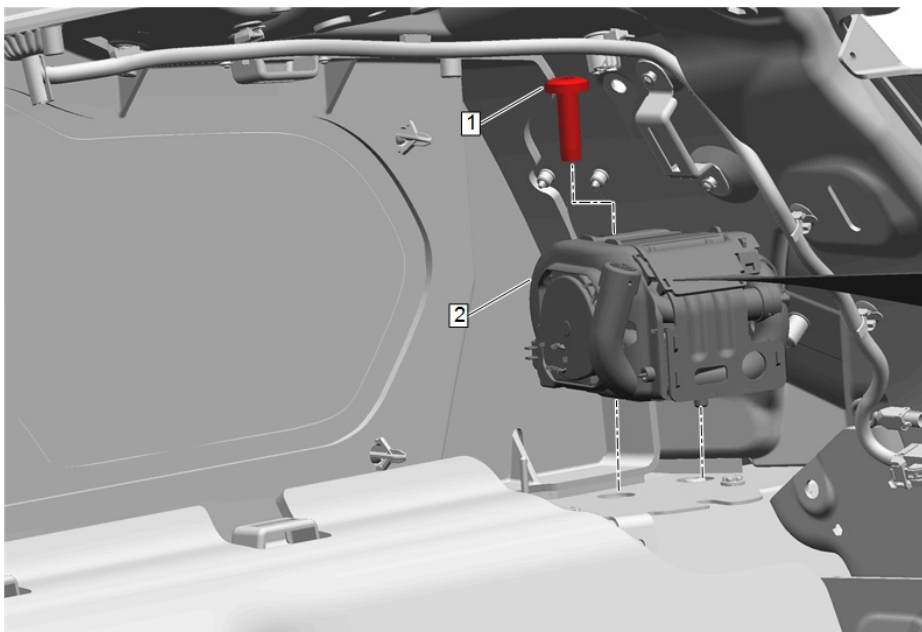


4. [Click here for full size](#)
5. Quarter Window Trim Finish Panel (1) >> Remove - Quarter Window Trim Finish Panel Replacement
6. [Click here for full size](#)
7. Open the liftgate.
8. Front Seat Belt Retractor Access Plug Bolt (1) >> Remove [4x]
9. Front Seat Belt Retractor Access Plug (2>) >> Remove

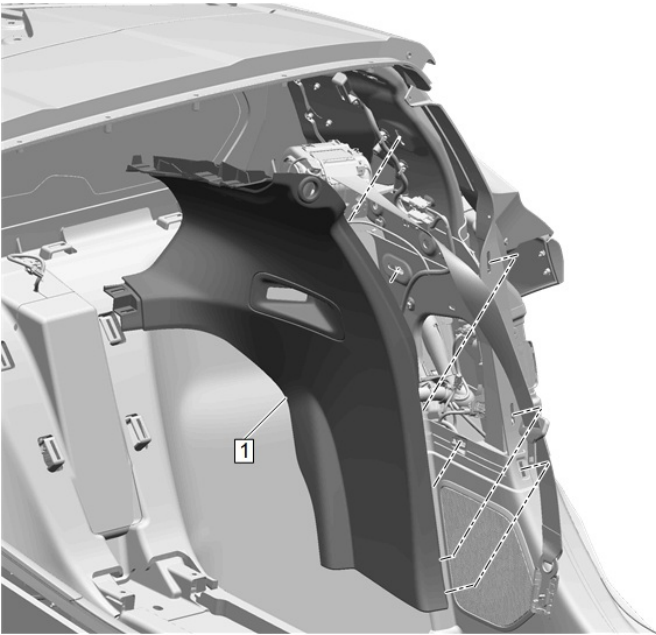


10. [Click here for full size](#)
11. Front Seat Belt Retractor Bolt (1) >>> Remove
12. Front Seat Belt Retractor (2>) >>> Remove
13. Disconnect the electrical connector.
14. Pretensioner Handling and Scrapping

Installation Procedure

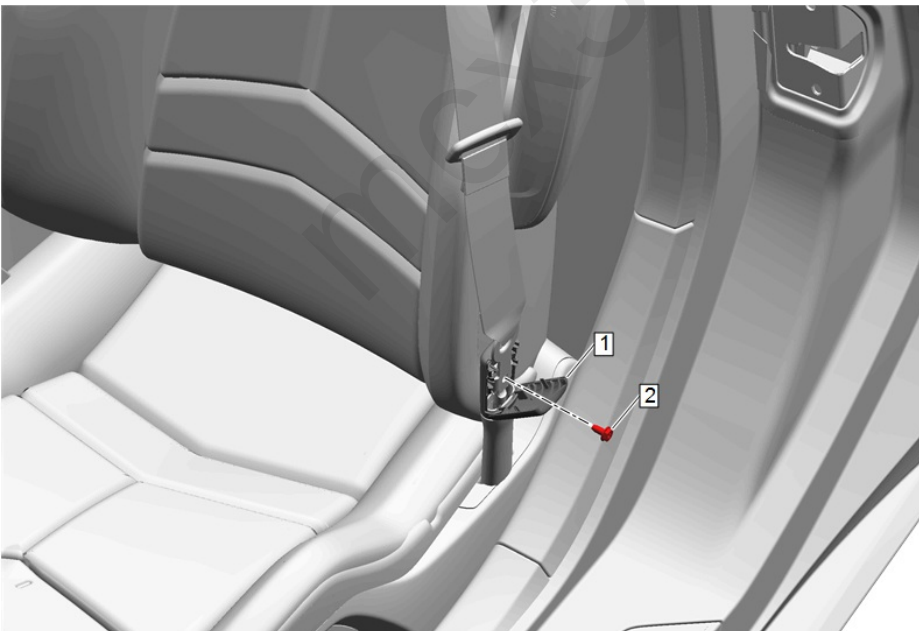


1. [Click here for full size](#)
2. Front Seat Belt Retractor (2>) >> Install
3. Connect the electrical connector.
4. Caution:
Refer to Fastener Caution.
5. Front Seat Belt Retractor Bolt (1>) >> Install and tighten 45 N-m (33 lb ft)
6. [Click here for full size](#)
7. Front Seat Belt Retractor Access Plug (2>) >> Install
8. Front Seat Belt Retractor Access Plug Bolt (1) >> Install and tighten 2.5 N-m (22 lb in)
9. Close the liftgate.



10.
[Click here for full size](#)

11. Quarter Window Trim Finish Panel (1) >> Install - Quarter Window Trim Finish Panel Replacement



12.
[Click here for full size](#)

13. Front Seat Belt Anchor Plate Tensioner Bolt (2>) >> Install and tighten 6 N-m (53 lb in)

14. Enable the SIR System. SIR Disabling and Enabling